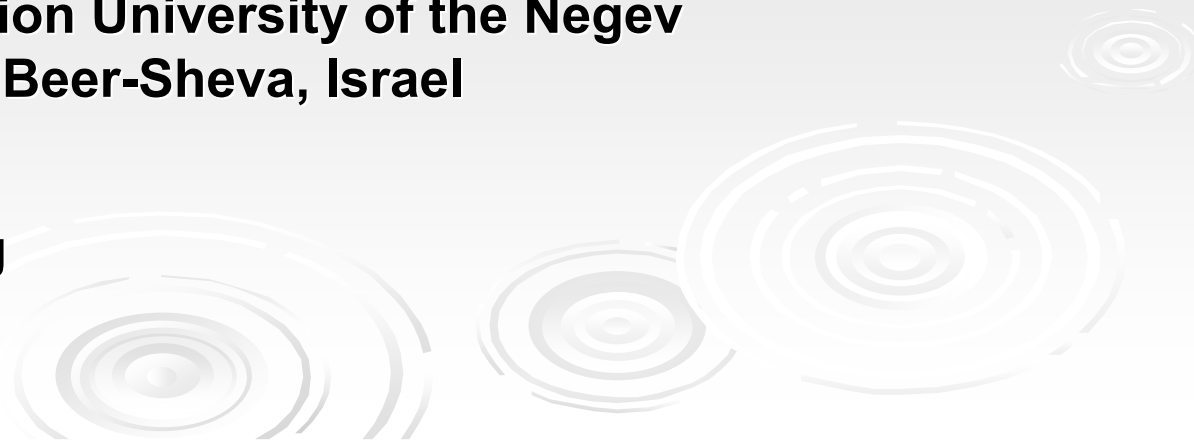


Induced Particle Grouping and Coagulation in Diesel Exhaust

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Reduce Air Pollution

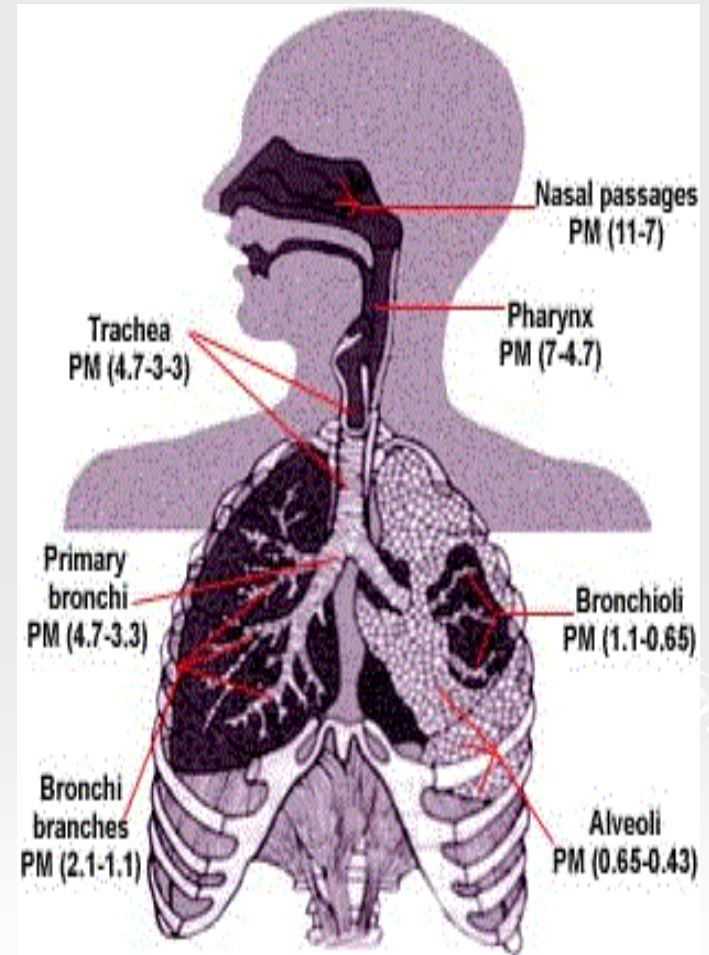
Decreasing the sub-micron and microns particles (PM)

➤ Small particles have two main aspects:

- Penetrate into the respiratory system
- Residence time in the air

$$U_t \propto D_p^2$$

1 micron particle will stay **100** times longer than **10** micron

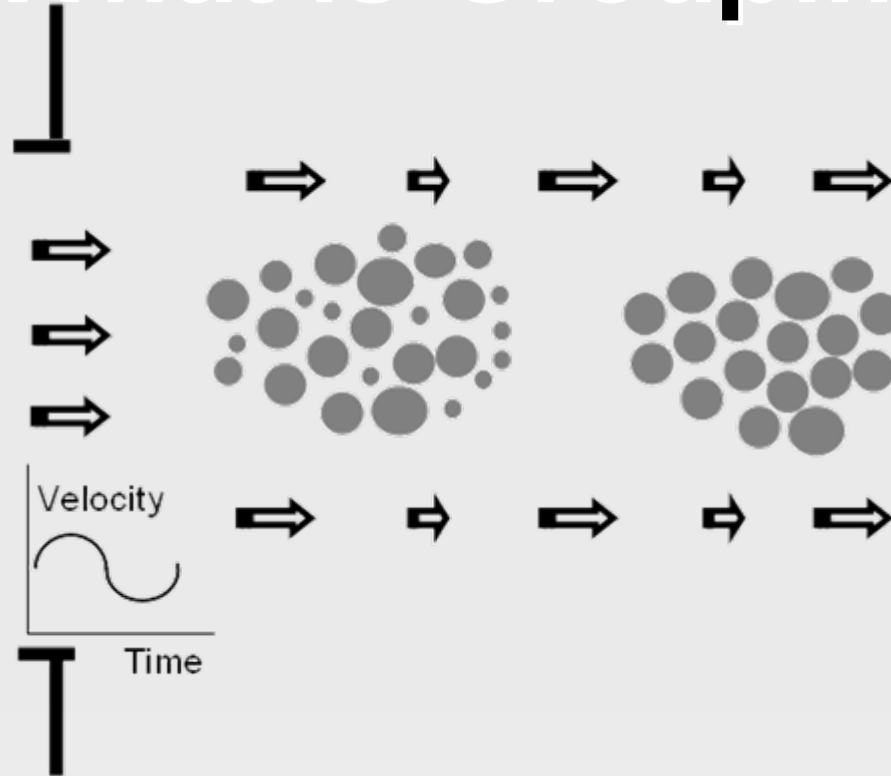


Reduce Air Pollution

- Larger particles are:
 - Able to filtrate
 - Stay shorter time in the air
 - Have a lower penetration potential into the respiratory system



What is Grouping?



The grouping phenomena was examined and proven itself in systems like:

- Suspended sediment in tidal channels.
- Fuel spray in flame.

1D Model for a Standing Wave Velocity Field

$$\ddot{x}^* = \frac{1}{St} (U^* - \dot{x}^*)$$

$$U^* = U_a^* - U_b^* \cos(x^*) (\sin(t^*) + C)$$

x^* – Particle position

St – Stokes number

U^* – Flow velocity

U_a^* – Average velocity

U_b^* – Amplitude velocity

$C(> 1)$ – Constant

*

asterisks denote dimensionless parameters

1D Model for a Standing Wave Velocity Field

$$\ddot{x}^* + \frac{1}{St} \dot{x}^* + \frac{U_b^*}{St} \cos(x^*) (\sin(t^*) + C) = \frac{U_a^*}{St}$$

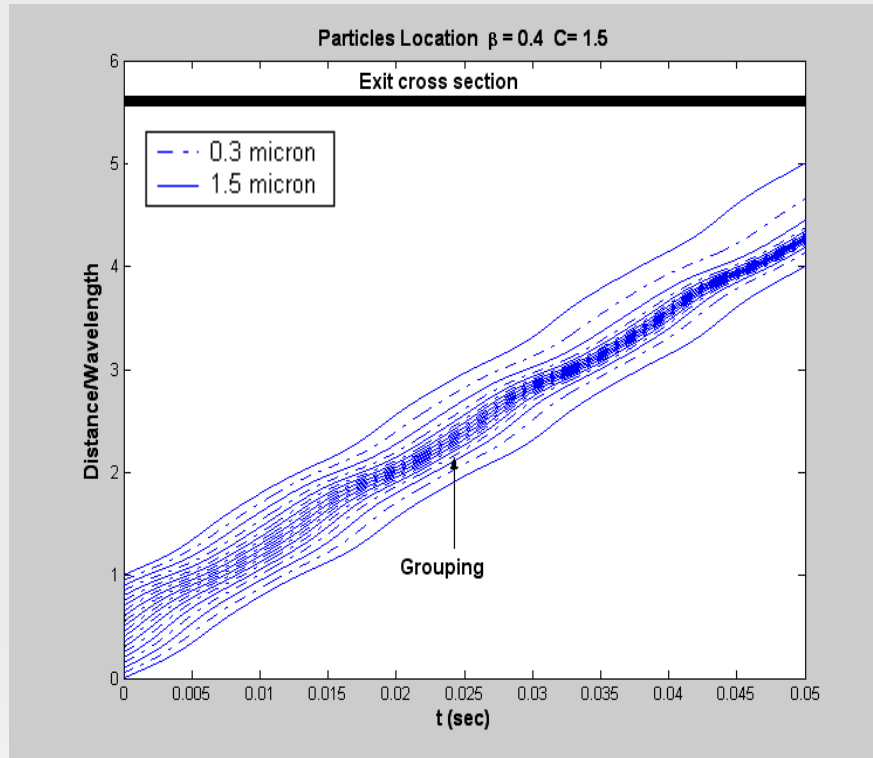
The creation of grouping is depends on $\beta = \frac{(U_a^* - 1)}{U_b^*}$

Stable Grouping $\beta < 1$

Non-grouping $\beta > 1$

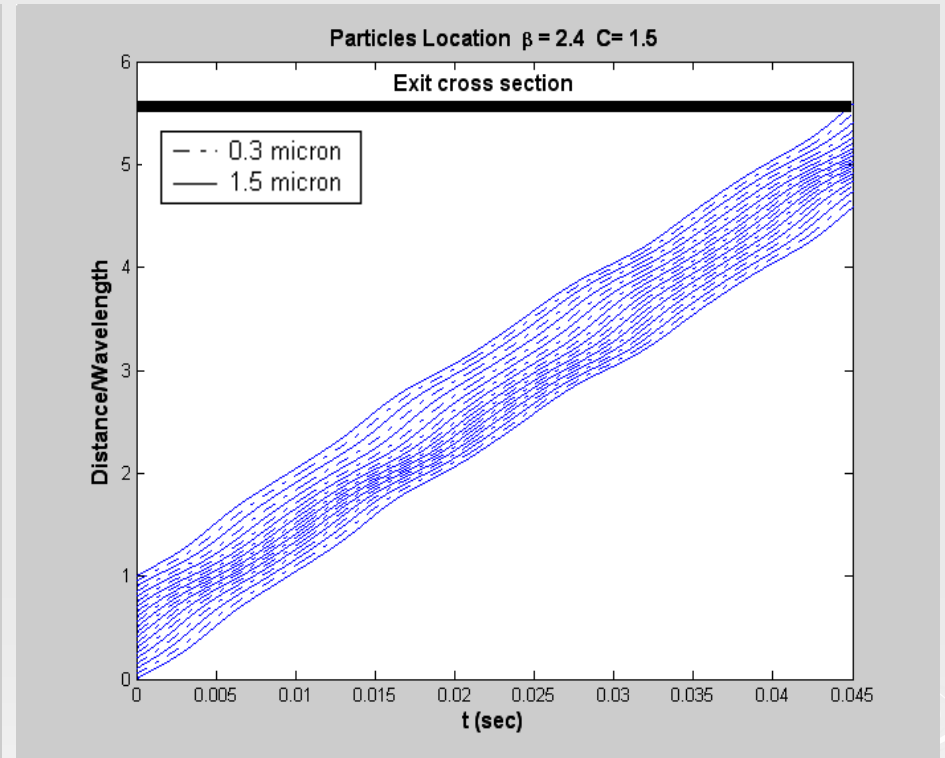
Grouping also require $\alpha \gg \beta$ when $\alpha = \frac{\sqrt{2}}{\sqrt{StU_b}}$

Stable grouping & Non-grouping



Stable Grouping $\beta < 1$

$$\beta = \frac{\left(U_a^* - 1 \right)}{U_b^*}$$



Non-grouping $\beta > 1$

Building The Exhaust

The Standing Wave velocity field:

$$U^* = U_a^* - U_b^* \cos(x^*) (\sin(t^*) + C)$$

- The exhaust shape induce standing wave flow field
- For stable grouping the exhaust dimensions were planned to create $\beta < 1$
- Every engine needs a different modified exhaust because the particles are emitted in a different velocity.



The Experiments



We control engine speed and engine load



Mitsubishi S3L engine

Three-cylinder, 4-stroke

Displacement volume: 1,125 cm³

11.8kW at 1,500 rev/min

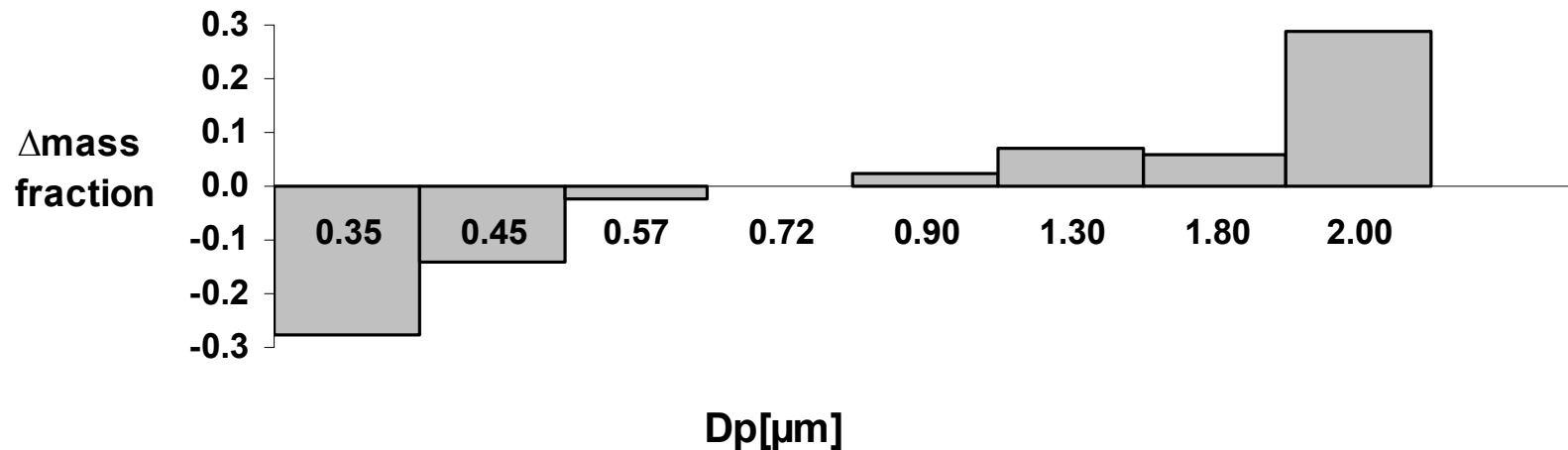
Size analyzer: SEMTECH
PM-300. laser light scattering
300nm-2 μ m

Results

Changes in the mass fraction as a function of the particle's diameter

RPM=1500

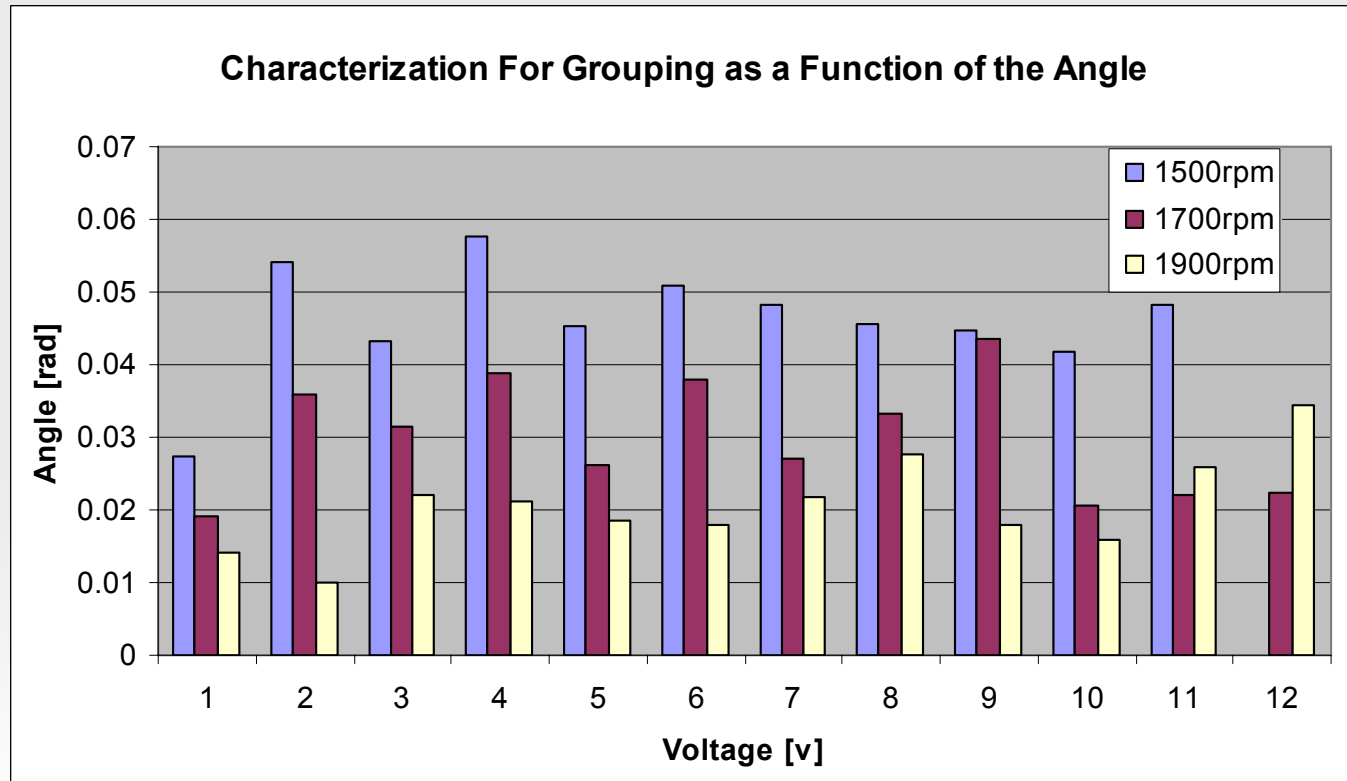
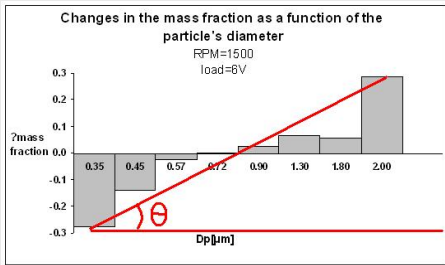
load=6V



$$\Delta mass \text{ fraction} = M_{\text{modified}} - M_{\text{reg}}$$

Results

Comparing Operation Conditions



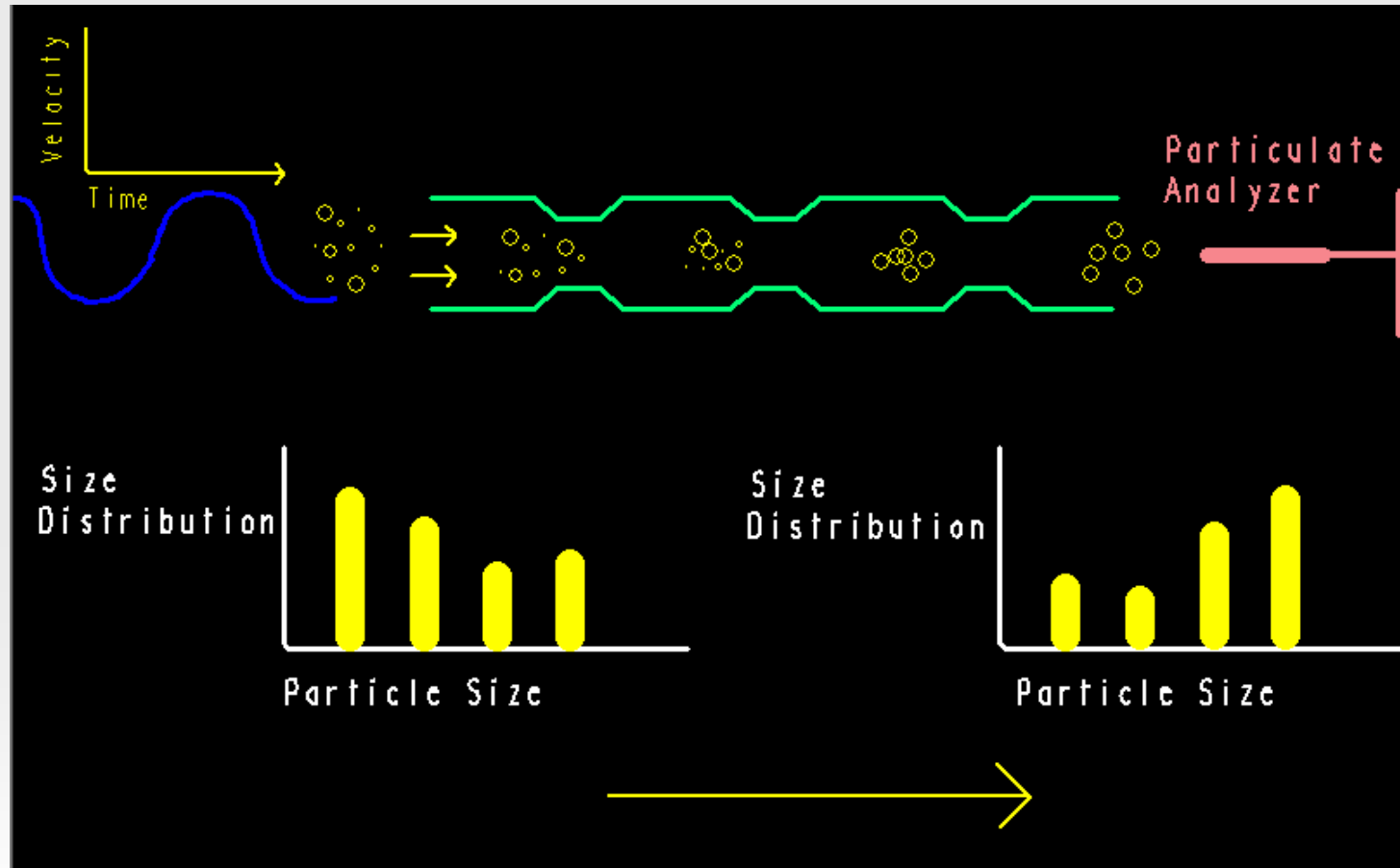
Influences of the Modified Exhaust on the Engine

- No significant change in fuel consumption
- Pressure loss negligible
- No significant decreasing in the engine power



Summery

System Schematics – Enhancing Grouping



Main Conclusions

- Grouping phenomena was observed in modified pipe.
- A new approach for reducing PM from exhaust systems.
- Grouping is more significant in the low values of speed engine.



Future Steps

- Improve the grouping
- Creation of grouping with combination of other wave fields (like acoustic waves)
- Using this concept of modified pipe to reduce pollution from other devices (forklift)



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Questions?

